



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4149-3
Job Sheet 182183



Part No: D4149-3

Job Qty: 20 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP REV:A NEW ISSUE 10-06-24 JLM VERIFIED BY:DD IPP Rev:B 11.03.03 as per revC DD
verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Machining-2		<i>mm 16/09/18</i>
100	Bandsaw	20 pcs	9/7/18	9/7/18	0.00	0.06	Bandsaw1		<i>1</i>
110	CNC Vertical Machining	20 pcs	9/7/18	9/7/18	0.12	8.73	HAAS1-4		<i>1</i>
130	QC	20 pcs	9/7/18	9/7/18	0.00	0.00	QC8 Machining-2		<i>1</i>
170	Packaging	20 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		<i>1</i>
180	QC21-SA	20 Ea	9/7/18	9/7/18	0.00	0.00	QC21		<i>1</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X1.000	M303B1.000 X 1.000	6.6667 ft (.33333333 ea)	90-Start up Operation	<i>5100176</i> <i>5075054</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X1.000	7	20	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.129Inches + 0.005 - 0.001	0.134 0.128	Diameter	<i>.130</i>
2	Spacer	0.380Inches ± 0.030	0.410 0.350	Diameter	<i>.380</i>
3	Spacer	0.630Inches ± 0.030	0.660 0.600		<i>.630</i>
4	Spacer	1.588Inches ± 0.010	1.598 1.578		<i>1.588</i>
5	Spacer	2.430Inches ± 0.030	2.460 2.400		<i>2.423</i>
6	Spacer	0.630Inches ± 0.030	0.660 0.600		<i>0.630</i>
7	Spacer	1.587Inches ± 0.010	1.597 1.577		<i>1.587</i>

8	Spacer	0.750Inches ± 0.030	0.780 0.720	.750
9	Spacer	0.313Inches ± 0.010	0.323 0.303	.815
10	Spacer	0.380Inches ± 0.030	0.410 0.350	Radius .880
11	Spacer	0.375Inches ± 0.010	0.385 0.365	0.976
12	Spacer	0.750Inches ± 0.010	0.760 0.740	0.753
13	Spacer	0.735Inches + 0.000 - 0.010	0.735 0.725	0.730

Plex 9/18/18 1:22 PM Dart.lajeunesse.marie



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S112785



Part: D4149-3

Job No: 182183

Serial No/Batch: S112785

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/18